



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-18-5
Job Sheet 175024



Part No: C45-18-5

Job Qty: 10 Ea

Part Name: Boss

20



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/26/18

Job Tracking No:

Due Date: 3/19/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG C45-18-5 REV 1 IPP REV A 18.01.22 NEW ISSUE JFC VERIFY DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		3/17/18	0.00	0.00	Start Up Machining-1		SL 18-4-12
110	Mori Seiki	10 pcs		3/19/18	0.00	1.43	MORI SL-154		SL
120	QC	10 pcs		3/19/18	0.00	0.00	QC2 Machining-1		SL
170	QC	10 pcs		3/19/18	0.00	0.00	QC8 Machining-1		SL 18-04-12
220	Packaging	10 pcs		3/19/18	0.00	0.00	Packaging3-1		SL
230	QC21-SA	10 Ea		3/19/18	0.00	0.00	QC21		DAS

Part Op Descriptions: 110 - 1-Machine as per folio FB751 FOLIO REV: _____ DWG REV: _____ 2-Debur

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R1.250	1018 Round Bar 1.250	.6000 ft (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M1018R1.250	1	18	0

S033396

-88

Part Specifications

Specifications could not be found.

Plex 4/11/18 11:07 AM Dart.lajeunesse.marie



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CANADA
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Container No: S060331



Part: C45-18-5

Job No: 175024

Serial No/Batch: S060331

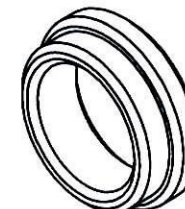
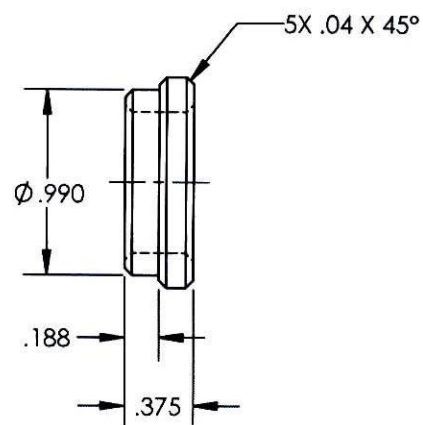
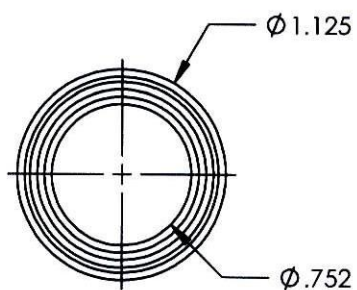
Revision: 1

Inspector:

Date: 04/12/18

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
1	AS DRAWN BY CANAM	11/6/2012	JAG



RED BARN MACHINE	
BOSS	
DWG NO. C45-18-5	REV 1
MAT'L 1018/1020	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 12/4/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C45-18-5	1	BOSS	1018/1020	

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					